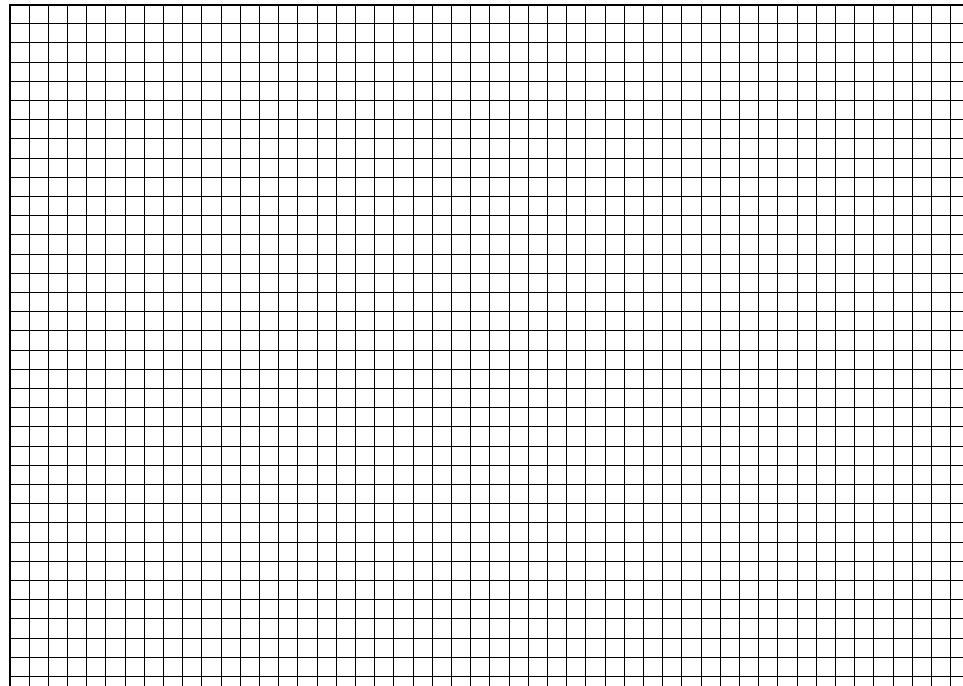


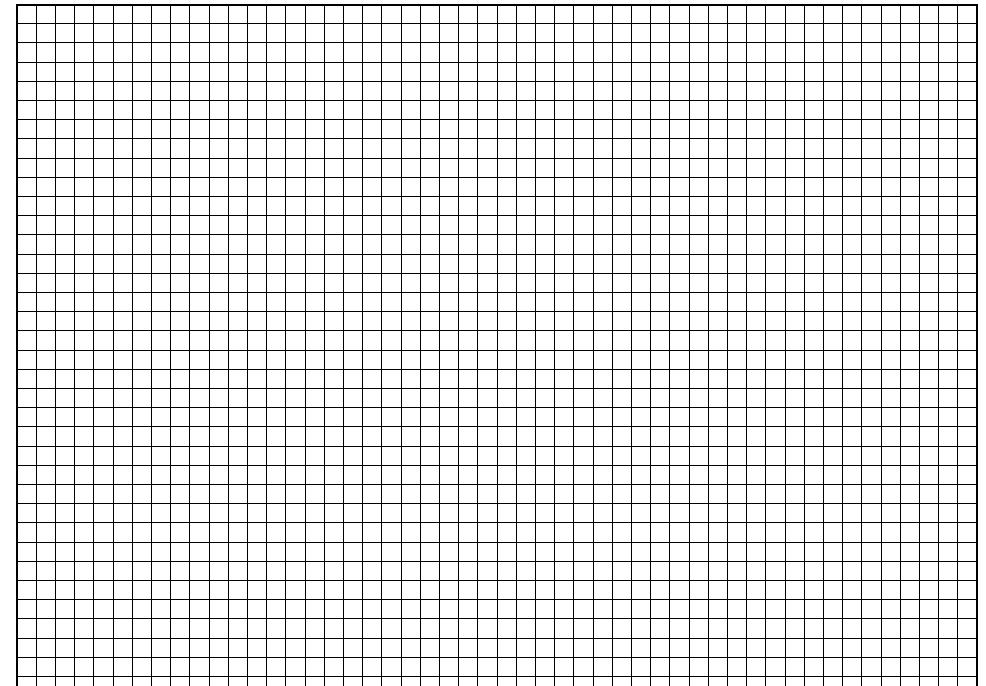
## WORK STANDARD AND METHODS DESCRIPTION SHEET

1. STUDY NO.	2. JOB NO.	3. OPERATOR	4. NO.	5. TIME ON JOB	
6. OBSERVER	7. DATE	8. FOREMAN	9. NO.	10. DEPT.	
11. APPROVING SIGNATURES ANALYST'S SUPERVISOR		12. MATERIAL	13. WEIGHT	14. GRADE	
ORGANIZATION SUPERVISOR			15. WIDTH	16. LENGTH	
17. OPERATION	18. NO.				
19. PART NAME	20. PART NO.	21. PROCESS MATERIAL	22. LIST STANDARDS BELOW THAT HAVE BEEN MADE OBSOLETE AS A RESULT OF IMPLEMENTATION OF THIS STANDARD		
23. ITEM NAME	24. NO.	25. GENERAL MATERIAL	WORK CENTER	STANDARD NUMBER	TIME VALUE
26. MACHINE NAME	27. TYPE				
28. NO. MACHINES OPERATED	29. SPEED	30. TOOLS, JIGS, FIXTURES, ETC.			

31.

**DRAWING OF PART****Scale 1/10 In. =**

32.

**SKETCH OF WORK PLACE****Scale 1/10 In. =**

<b>TIME STANDARD DESCRIPTION</b>			33. INSTAL. SYMBOL	34. PRODUCTION CENTER SYMBOL(S)					35. DWMSTDP APPLICATION		36. WORK UNIT NO.	
37. WKLD UNIT CODE		38. WKLD UNIT TITLE		39. CONTROL NO.	40. COST ACCT.	41. SPL. CODE	42. TYPE STD	43. WORK UNIT TITLE				
44. NO.	45. ELEMENT DESCRIPTION			46. TECH CODE	47. NORMAL TIME		48. OCCUR		49. BASIC TIME			
				%	CD							
50. ESTABLISH/REVIEW RECORD									51. TOTAL OF ELEMENT BASE TIMES			
DATE	SYMBOL	SIGNATURE	DATE	SYMBOL	SIGNATURE	DATE	SYMBOL	SIGNATURE	52. PERSONAL, FATIGUE AND DELAY ALLOWANCE FACTOR			
									53. STANDARD IN MINUTES			
									54. STANDARD IN HOURS			
									55. UNIT OF COUNT			